Monday, 1/22/2007 7:51:19 AM Kim Johnston User: **Process Sheet** : FLOAT SKIDTUBE : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer : 30359 Job Number : 10366 **Estimate Number** : D412742013 : NA **Part Number** P.O. Number S.O. No. : NA · UNDER REVIEW **Drawing Number** : 1/22/2007 This Issue Project Number : N/A Prsht Rev. : LANDING GEAR **Drawing Revision** Type First Issue : 29927 Material **Previous Run** Each : 2/10/2007 1 Um: Qty: **Due Date** Written By Checked & Approved By New Issue KJ/JLM 05.10.13 Comment Est Rev:B 06-06-08 As per DSI9336 JLM **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: DOCUMENT CONTROL DC 1.0 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013 &DSI 9330 & DSI 9336 CHG001 + DST 936 Y 070130 FLOAT SKID ASSEMBLY 30359A 2.0 Comment: Sub-Component FLOAT SKID ASSEMBLY
D412-742-043 B 3-28 3-7/ D412-742-043 B Saddle, Fwd, Out 3.0 D2571 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: 1929660 X Description **Qty Part Number** 1 D2571 Saddle Fwd Outside Saddle, Fwd, In 4.0 D2572 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Saddle Fwd Inside D2572 5.0 D2573 1.0000 Each(s)/Unit Total: Comment: Qty.: 1.0000 Each(s) Pick: Batch 3096 U **Qty Part Number** Description

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## **Dart Aerospace Ltd**

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Monday, 1/22/2007 7:51:20 AM Date: ( Kim Johnston User: **Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30359 Job Number: Description: Seq. #: **Machine Or Operation:** Saddle Aft Outside 1 D2573 Saddle, Aft, In 6.0 D2574 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Saddle Aft Outside 1 D2574 D2747 7.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Qty Part Number 4 D2747 D2876 8.0 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Description Batch Saddle Spacer 3280/16 Description Qty Part Number 2 D2876 D2877 9.0 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty : Pick: **Qty Part Number** Description Saddle Spacer 2 D2877 10.0 D34031 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description **Qty Part Number** Bushing / 16 D3403-1 11.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Bushing 13.0989 1 **Qty Part Number** 

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Date: Monday, 1/22/2007 7:51:20 AM Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 30359 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** Lug Assembly D3405041 12.0 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description **GHW** Lug 1 D3405-041 D3405043 13.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description GHW Lug 1 D3405-043 14.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description DYBatch
Bolt B/85/5 Qty Part Number 16 AN4C6A AN4C46A 15.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description, 4 AN4C46A AN4C52A 16.0 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: **Qty Part Number** Description 8 AN4C52A 17.0 AN6C12A 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** 87/04/3 8 AN6C12A

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Monday, 1/22/2007 7:51:20 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30359 Job Number: Description: Seq. #: Machine Or Operation: WASHER AN960C416L 18.0 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Pick: Description Batch Washer MIDO 651 **Qty Part Number** 32 AN960C416L WASHER AN960C616L 19.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Batch
Washer 1/8822 Qty Part Number 8 AN960C616L WASHER AN960C716L 20.0 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Description Batts Washer **Qty Part Number** 16 AN960C716L Nut 21.0 MS210434 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: Qty Part Number Description
29 MS21043-4Nut 4102 404

22.0

NAS1515H4L

Inventory

Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number 32 NAS1515H4L

Description Batch 38 M107979



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Date: Monday, 1/22/2007 7:51:20 AM Kim Johnston **J**ser: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 30359 Part Number: D412742013 Job Number: Description: Seq. #: Machine Or Operation: Inventory NAS1515H6L 23.0 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Description Batch.
Washer M/89/8 8 NAS1515H6L NAS1515H7L Inventory 24.0 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description 16 NAS1515H7L Washer D3407041 25.0 Tow Ring 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number TOW RING** 1 D3407-041 D34173 26.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: B27571V Description **Qty Part Number** WASHER D3417-3 27.0 D34561 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: 07/04/03. **Qty Part Number** Description 15 2 5 701 X

WASHER

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Monday, 1/22/2007 7:51:20 AM Date: پانچور: اُ Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 30359 **Part Number:** D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** Bolt 28.0 AN4C7A Comment: Qty.: 4.0000 Each(s) 4.0000 Each(s)/Unit Total: Bolt INSPECT 100% KITS FOR COMPLETENESS 29.0 QC4 C LO 7/04/04 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 30.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 + \$\mathbb{P}\$\$\mathbb{S}\$\$\mathbb{I}\$\$ 9364

Location: \( \mathbb{P} \mathbb{C} \mathbb{C} \) FINAL INSPECTION/W/O RELEASE 31.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

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